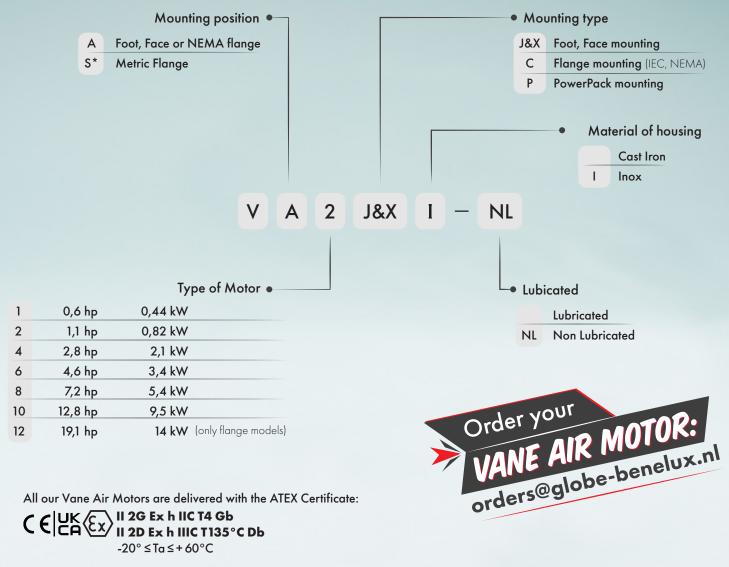


# **Specifications: VA1X**

Vane Air Motor



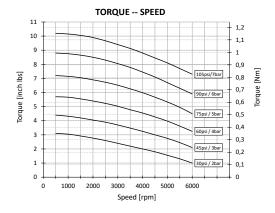
### **Ordering Code**

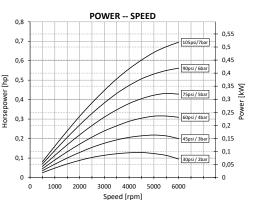


<sup>\*</sup> The VS types are only available with mouting type C (for example VS8C).

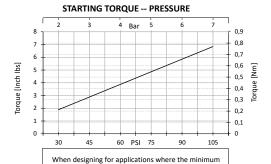
### **Performances V1 Vane Air Motor**

### **VA1X**





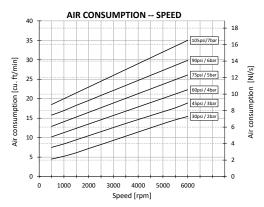
- » Silencer supplied with motor.
- » Motor is reversible.
- » Maximum temperature -20°C to +60°C (-4°F to +140°F).
- » Maximum temperature for non ATEX applications: -20°C to +80°C (-4°F to +176°F).
- » A pressure regulator should be used to control the air pressure to the motor, to limit the maximum output torque applied to the driven assembly.



start torque requirement is equal to the running torque

(in hoists for example) the motor should be operated

in the area below the starting torque.



#### Airsupply lubrication and filtration:

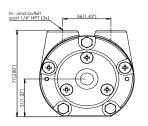
Use 64 micron filtration or better. Choose a lubricator suitable for the flow required. Prior to initial startup, inject oil into the inlet port.

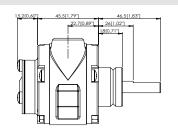
Lubricator drop rate 2-3 drop / minute continuous operations

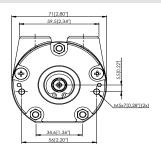
Lubricator drop rate 4-6 drop / minute intermittent operation.

### Maximum speed 6000 rpm

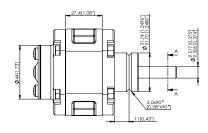
Life time depends highly on operational speed and air pressure.







- » Maximum temperature -20°C to +60°C (-4°F to +140°F)
- » Silencer supplied with motor
- » Max. Overhung Force on shaft 18 N (4.0 lbf.)
- » Axial loads should be kept to a minimum
- » Mass 1.1 kg



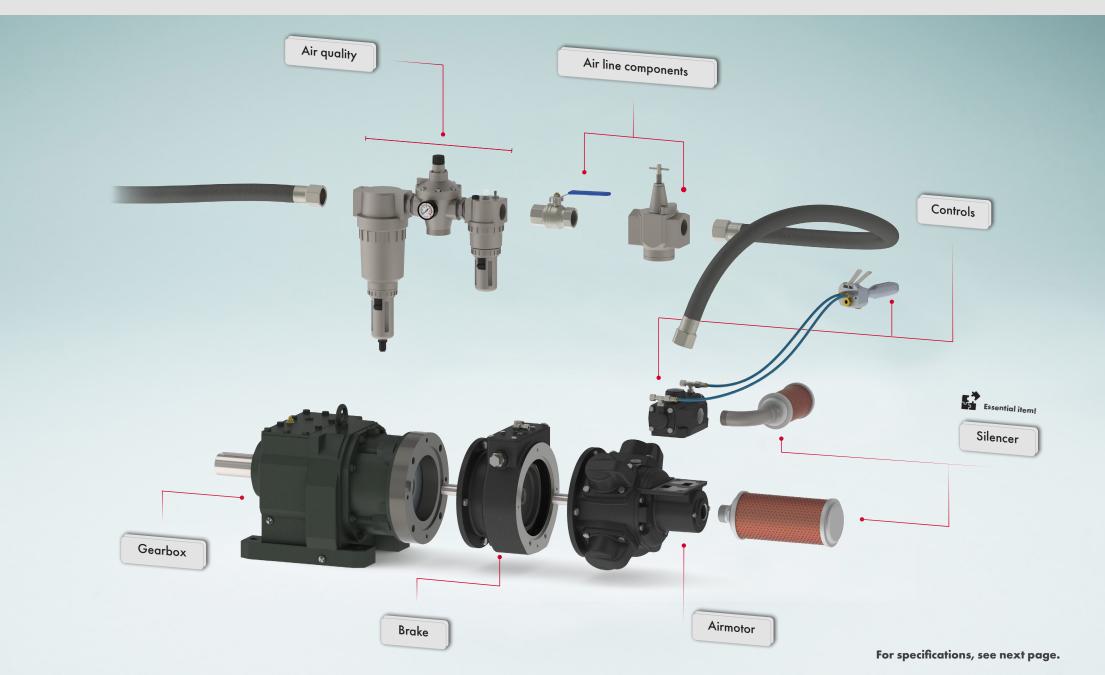


Note: With air inlet at port 'A', rotation is clockwise looking on shaft.

For opposite rotation reverse ports.

Item	Part No.	Description	Qty	Kit No.	
ltem 1 2 3 4 5 6 7 8 9 10 13 14 15 21 23 27	Part No. 710-001 710-003 710-002 710-062 710-062 710-005 710-008 710-008 807-053 804-044 806-009 807-053 802-700 805-050 801-700	Description  Body NPT Front plate Back plate Gasket Rotor Ejection ring Rotor blade Cover plate Gasket Shaft seal Circlip Dowel pin Bearing Screw Screw Nut  V1 Service Kit	Qty 1 1 1 1 2 4 1 1 1 1 4 3 3 4 3	719-910 719-910 719-910 719-910 719-910	15 27 2 14 3 23 9 21 8 8 8 9 21 14 1
					5

## **Accessories for the GLOBE Air Motors**



### Accessories for the GLOBE V1 Vane Air Motor

Complete your V1 Vane Air Motor with many different accessories. Order your GLOBE air motor with the desired options, and have it delivered to you completely assembled. In addition, you are assured of GLOBE quality for your air motor and assembly.



VA1X

Many of our accessories, including the brakes, are ATEX certified. With the GLOBE air motors & accessories you can always work safely in explosion-prone areas. See below which options we offer for your air motor.

Worm

### Controls

We offer many different control valves for our air motors. For example we supply proportional control valves which are mounted directly onto the air motor. They allow you to not only change the direction of the motor, but also the speed of the motor. Besides the proportional control valves we also offer standard control valves suitable for our air motors.

> The following control valves are available for the GLOBE V1 Vane Air Motor:

ART. NR Not available

ART. NR Not available

### **Brakes**

The combination of motor with brake is widely used for winches, cranes and positioning devices. The ATEX approved brakes within the GLOBE program have a very compact built and are very robust. All brakes are built from cast iron or steel housings and are easy to install on our air motors and gearboxes.

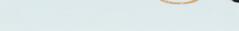
> ART. NR Not available

### **Service Kits**

Regular maintenance is imporant to ensure a long service life of your vane air motor. Our service kits are specifically designed for your vane air motor. One servicekit contains everything you need for a service maintenance. We recommend to always have at least one service kit available in case of unexpected

ART. NR

719-910













## Air quality & Air line components

Coaxial

Gearbox

FRL systems combine a shut off valve, filter, regulator and a lubricator in a ready to use set. It provides you with clean air and an efficient system that will extend the service life of air-powered tools and equipment. By using a speed control valve, you can set your air motor to a desired RPM without reducing its torque. It allows large airflows to pass while minimizing pressure loss at the same time.

The GLOBE vane air motors are available with worm, coaxial and planetary

gearboxes. The gearboxes are mounted directly onto the vane motors. This design

makes them compact and well protected from external influences. The gearboxes

are compatible with all our vane airmotors, available in stainless steel and with

ATEX-Certification.

The following gearboxes are available for

the GLOBE V1 Vane Air Motor:

3/8" FRL U	Speed regulator		
Port size	3∕8 inch	Port size	¼ inch
Max. operating pressure	10 bar / 145 PSI	Port thread	NPT / BSP
Housing material	Aluminium		
Weight	0.75 KG / 1.65 lb		



An air motor may produce noise that can be harmful to surrounding workers and/ or cause noise problems in the application. The GLOBE Pneumatic air silencers are a simple and cost-effective solution to reduce noise levels and unwanted discharge of contaminants.

A GLOBE Silencer is required for optimal reach of maximum power. Choosing a GLOBE Silencer over other brands can prevent loss of power or motor malfunctions. The GLOBE silencers are designed specifically for our motors.

> ART. NR A31820001





